


U.S. PTO  
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**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

Applicant(s):	DICELLO et al	Examiner:	M. BUTLER
Serial No.:	08/241,109	Art Unit:	3206
Filed:	May 11, 1994		
For:	A PROCESS FOR THE MANUFACTURE OF METAL TUBES		

Perkins, Smith & Cohen  
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TO: Assistant Commissioner of Patents and Trademarks  
Washington, D.C.

Box: Responses

**RESPONSE B**

Sir:

Responsive to the non-final U.S. Patent & Trademark Office action of September 23, 1996 (further two month extension request filed herewith together with a copy of the previously filed Petition for One Month Extension of Time) please amend the above identified application as follows:

**CLAIMS**

Cancel claims 1 and 23.

Please add claim 24 as follows:

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1-- 24. A method of making an elongated seamless metal tube of I.D. of .005 to 0.5 in (0.13-12.7 mm) and with wall thickness of